

ID MOUNTED FLANGE FACER



The ID mounted flange facing machine is designed for the flange facing, seal groove, serrated finish, weld prep. And counter boring. With the latest line and ball screw technology, the equipment adopts the modular design concept as a whole. Each step of design takes the field processing as the starting point. This machine is widely used in the flange connecting of petroleum, chemical, natural gas and nuclear power. With the light weight, this machine is helpful for the on-site maintenance. It ensures the high security and efficiency.

Features:

- Light weight, easy to carry, fast installation and easy to use.
- Stock finish, smooth finish, gramophone finish, on flanges, valve seats and gaskets.
- Boring and milling tools are optional.
- Driven motor: Pneumatic, Electric.
- Latest linear technology for durability and repeatable accuracy.

Technical Details:

Model No.		IFF-0224	IFF-0640
Clamping Range	mm	50 - 560	152.4 - 812.8
Working Range	mm	50 - 610	152.4 - 1016
Feed Rate	mm/ rev	0.06-0.23 - 0.2-0.8	0.06-0.23 - 0.2-0.8
Tool Stroke	mm	40	40
Rotating	rpm	0 - 60	6 - 34
Weight	kg	41	109