SF-2432

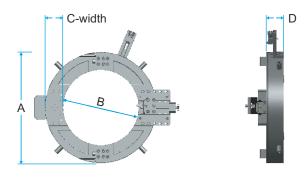
TUBE / PIPE BEVELLING AND CUTTING SPLIT FRAME MACHINE

Light and Portable Flange/Pipe Bevellng and Cutting Split Frame Machine

Locking Range 609.6mm 0D to 812.8mm 0D (24" - 32")

Externally mounted SF-2432 is a split frame, clamshell type light and portable design. A rugged and slim machine suitable for tubes and pipes in the size range of 609.6 mm to 812.8 mm in external diameter. It is a new generation heavy duty facing, bevelling and cutting machine designed for the Piping industry.





	Pneumatic (mm)	Electric (mm)	Hydraulic (mm)
Α	972	972	972
В	832	832	832
С	70	70	70
D	87.5	87.5	87.5

Features

- SPLIT FRAME MACHINE It consists of a split mobile ring and fixed ring. Light weight, slim design.
- JAWS Wedge style hardened tool steel jaws for maximum life and secure positioning. 8 points of contact locking system. It provides stability and avoids vibration.
- TRIP ASSEMBLY It gives an auto feed to the tool bit assembly. Trip can be engaged or disengaged depending on feed required.
- TOOL SLIDE Holds the cutting tool bit assembly tightly at the desired position for the cutting and bevelling operation. Its robust construction and support to the cutting bits ensures vibration free performance.
- PLANETARY GEAR BOX It gives a high speed reduction with increasing torque.
 - PNEUMATIC, ELECTRIC OR HYDRAULIC DRIVE High quality pneumatic, electric drive or hydraulic for reliable service and long working life.

Technical Specification

Drive		Pneumatic	Electric	Hydraulic
Locking Dongs	mm	609.6 - 812.8	609.6 - 812.8	609.6 - 812.8
Locking Range	(inch)	(24" - 32")	(24" - 32")	(24" - 32")
Idle Speed	rpm	12	13	11
Power Consumption	HP/Watts	4.2 HP	3.5HP/2600Watts	5 HP (3PHASE)
Air Consumption	cfm	95	-	-
Air Pressure Bar	bar (psi)	6.2 (90)	-	100 bar
Voltage	V		230	415
Net Machine Weight	kg (lb)	78.0 (172.0)	78.0 (172.0)	78.0 (172.0)
Tool Holder Weight	kg (lb)	5.0 (11.0)	5.0 (11.0)	5.0 (11.0)
Drive Weight	kg (lb)	16.0 (35.3)	23.0 (50.7)	9.0 (19.8)

